

## Rubber filled with carbon black from the nanoscopic structure to the macroscopic behaviour

\* A. Jean<sup>1,2</sup>, D. Jeulin<sup>1,2</sup>, S. Cantournet<sup>1</sup>, S. Forest<sup>1</sup>, F. N’Guyen<sup>1</sup>

<sup>1</sup> Centre des Matériaux  
Pierre Marie Fourt  
CNRS-UMR 7633  
Evry cedex, France

<sup>2</sup> Centre de Morphologie  
Mathématique  
35, rue Saint Honoré  
77305 Fontainebleau CEDEX, France

**Key Words:** *carbon black, mathematical morphology, image analysis, homogenization*

### ABSTRACT

Many materials like rubber filled with carbon black, assumed homogeneous at macroscopic scale, are heterogeneous at nanoscopic one. Homogenization approach consists in linking the rubber properties through these scales.

First, we propose to describe the morphology of the material at nanoscopic scale to model it with mathematical morphology approach [1], [2], [3], [4], [5]. The observation and the characterization of the microstructure is based on using of TEM (Transmission Electronic Microscope) (Fig.1a) and image analysis. A multiscale model was developed, to account for the inhomogeneous distribution of carbon black nanoparticles in the rubber matrix. The identification of the parameters of the model is made by means of the second and third order moments of the microstructure, combined to simulations. The validation of the model is based on comparison of percolation measures on microstructures computation with experimental data [4].

From 3D simulations of the filled rubber (Fig.1b), the purpose is to study the a RVE (Representative Volume Element) suitable in homogenization methods to predict the effective properties. A statistical approach is used to determine the RVE size [6] with a given precision of the estimation of the wanted overall property, for morphological properties like volume fraction, as well as for mechanical properties like Young’s modulus in small deformations.

To conduct properly this study, numerical tools are needed like microstructure finite element meshing (Fig.2) and parallel computation methods.

We gratefully acknowledge the financial and scientific support of Michelin for this research project.

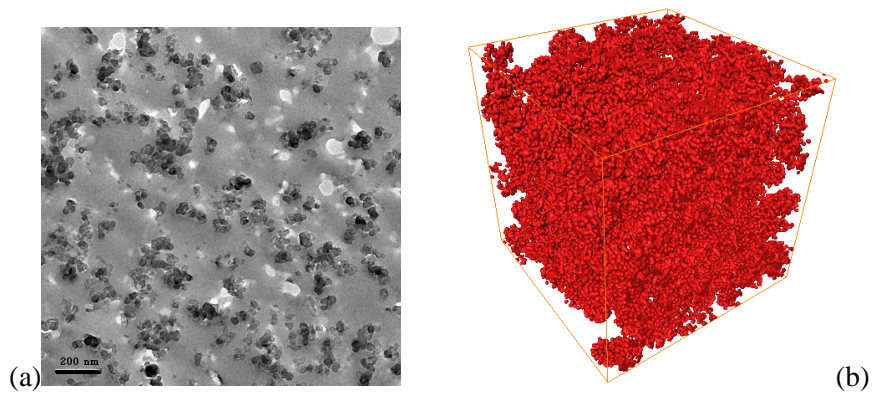


Figure 1: (a): TEM Image - (b): Simulation  $1600^3nm^3$ , 20% of Carbon Black  $\simeq$  60000 particles

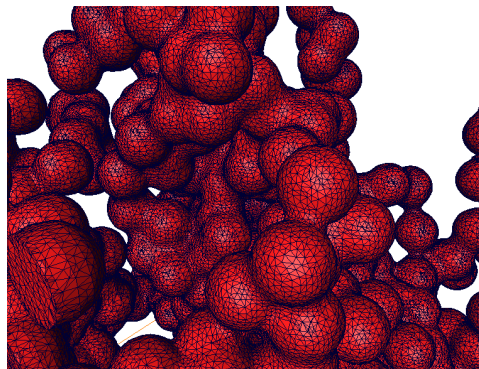


Figure 2: Finite Element Meshing

## REFERENCES

- [1] Jeulin, D., “Modèles morphologiques de structures aléatoires et de changement d’échelle” *Thèse de Doctorat d’Etat - Caen University*, 1991.
- [2] Savary, L. and Jeulin, D. and Thorel, A., “Morphological analysis of carbon-polymer composite materials from thick section”, *Acta Stereologica*, Vol. **18**, 1999
- [3] Delarue, A., “Prévision du comportement électromagnétique de matériaux composites à partir de leur mode d’élaboration et de leur morphologie”. *phdthesis - Ecole des Mines de Paris*, 2001.
- [4] Pécastaings, G. “Contribution à l’étude et à la modélisation de la mésostructure de composites polymères-noir de carbone”. *phdthesis - Bordeaux I University*, 2005.
- [5] Moreaud, M., “Propriétés multi-échelles et prévision du comportement diélectrique de nanocomposites”, *phdthesis - Ecole des Mines de Paris*, 2006.
- [6] Kanit, T. and Forest, S. and Galliet, I. and Mounoury, V. and Jeulin, D., “Determination of the size of the representative volume element for random composites: statistical and numerical approach” *International Journal of Solids and Structures*, Vol. **40**, 2003